

# M3 GYS AUTO (with accessories)

P.N. 032880 - 230 V / SINGLE PHASE  
P.N. 032897 - 208 - 240 V / SINGLE PHASE - USA

The M3 GYS AUTO is a single-phase MIG/MAG welding unit featuring GYS' integrated synergy technology. Equipped with three torch connections, this machine is recommended for welding steel, stainless steel, aluminium and for high-tensile, MIG, steel brazing with CuSi3 and CuAl8 wire (making it ideal for car body repairs).

## SYNERGY MODE

The machine will automatically determine the optimum wire-feed speed once you have entered:

- the wire type
- the wire diameter
- the welding current



## SPOOL GUN

The M3 GYS AUTO is delivered with a spool gun torch. This motorised torch can be used on aluminium, stainless steel, copper and steel wire-feed reels (ø100mm).

- Ideal for soft wires, such as AISi5 or AISi12 (recommended for car body repairs).
- Easy to use: the wire-feed speed can be automatically updated directly from the torch's spool gun.
- The machine is delivered with a balancing system to support the torch's spool gun.

## FOUR MOTORISED WIRE-FEED REELS

Suitable for both ø 200 mm and ø 300 mm wire-feed reels (15 kg max.).

## SAVING THE WELDING PARAMETERS

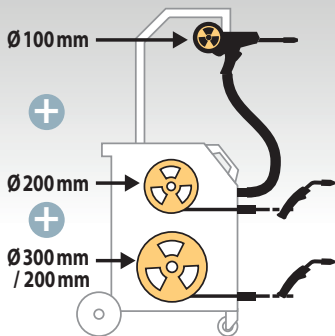
Each torch features a memory function to save the parameter settings and these can be recalled from the 'last used' settings option (wire diameter, wire type and mode).



## Accessories

- Delivered with:
- steel torch (x2) 150 A / 3 m
  - spool Gun (x1)
  - earth clamp (x1) 200 A / 3 m
  - balancing system (x1) (regulator not included)

## PRODUCT FOCUS



**Two torches, two built-in wire-feed reels and a spool gun** - The M3 GYS AUTO is a multi-functional and flexible machine designed to weld three different wire types, or diameters, at the same time. It saves the user valuable time by not requiring the torch to be disassembled and or the wire-feed reels changed between jobs.

Capable of welding:

- Soft wires: as ALSi and CuAl necessary for welding HLE/THLE metal sheets
- Aluminium wires
- Steel wires

CE - EN 60974-1

50/60hz	AM	min > max	ø mm	100	200	300	équipé d'origine / original equipment / originalausstattung / equipamiento de fabrica	EN60974-1 (40°C)	cm/kg	Protected & compatible POWER GENERATOR (+/- 15%)	Spool Gun
230V	16A	15 > 160A	0.6-1.0		✓	✓		IA (60%)	60x90x90 67	4,5 kVA	Included
208/240V								X% (I2 max)			
								90A	140A 15%		